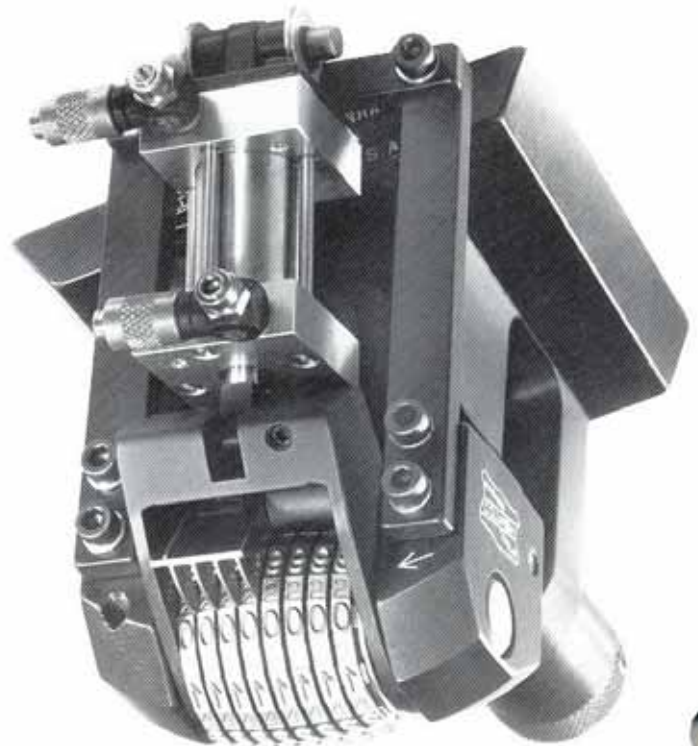


ROLL MARKING 58C/158C Convex Numbering Heads

Columbia Model 58C/158C convex roll marking, numbering heads are manufactured for manual or automatic indexing, respectively.

Barrel style heads are rolled by the die slide of a marking machine, similar to the process of a roll type holder. As in roll marking with dies, only a fraction of the pressure is necessary when compared to press marking with a flat head.



Columbia wheels are engineered to meet application specifications, and may be furnished with any figures, letters, or code designs as required. When ordering please specify the legend layout of each wheel.

Combination Roll Carriage and Automatic Actuator



Columbia's combination roll carriage and automatic actuator advances roll style numbering heads to the next consecutive number after every cycle of the marking machine. Then the carriage rotates the head through the roll marking process. Completely pneumatically operated, the actuator is furnished with a cylinder, roll carriage, and valve pack. Designed for today's high production, automatic lines, it features oversize bearings, quick disconnect air fittings, and hardened wear surfaces.

Item Number	Shaft Dia.	Shank Width	Machines
DCA-75NHA	3/4"	3/4"	260
DCC-100NHA	1"	1"	660
DCC-125NHA	1"	1 1/4"	860
CA-75-NHA	3/4"	3/4"	400 SERIES
CC-100NHA	1"	1"	
CC-125NHA	1"	1 1/4"	