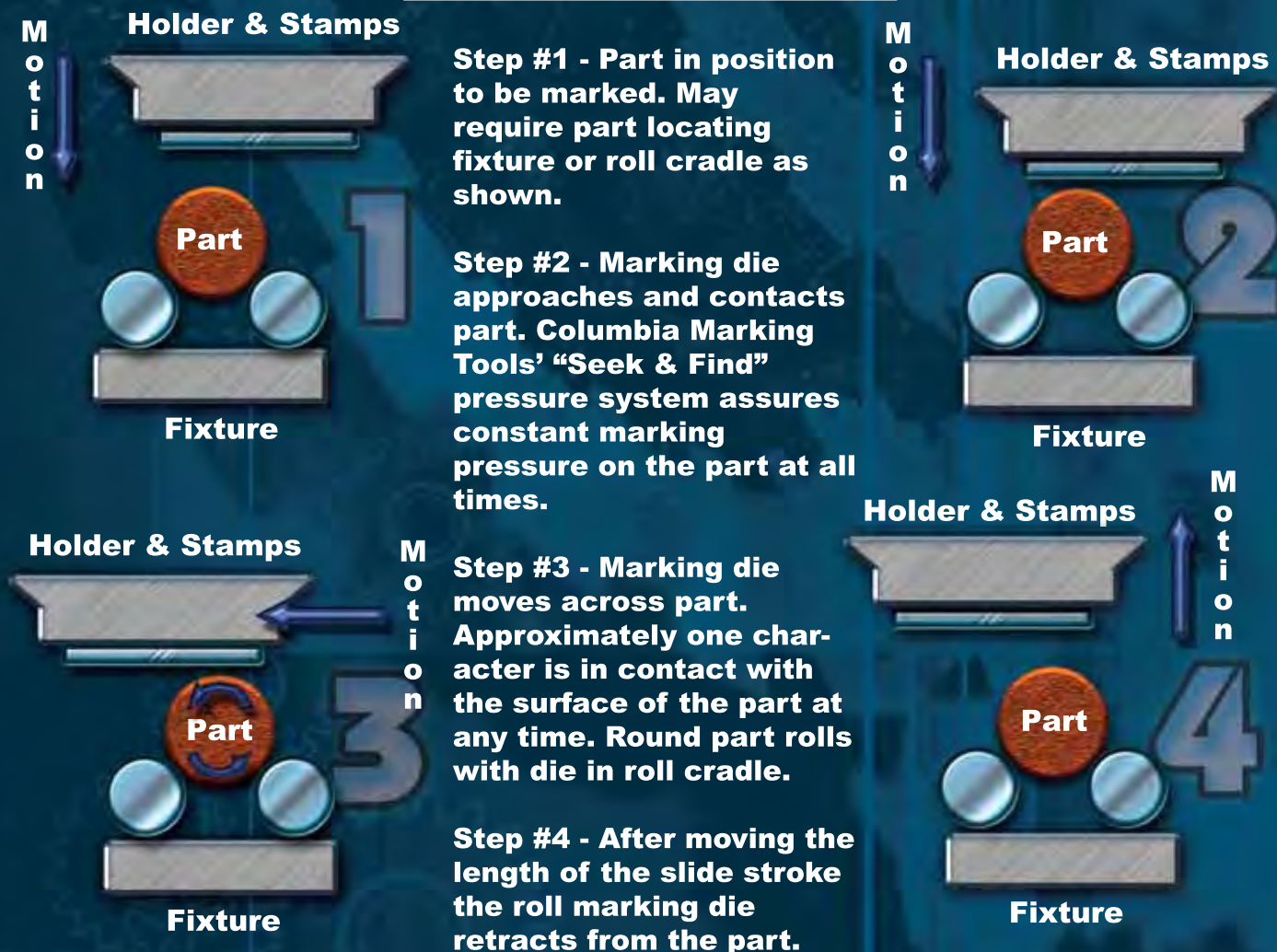


Roll Marking The Concept

Basic Roll Marking : For roll marking, the mark is “rolled” onto the part. It is an economic solution in applications where tonnage requirements make a press too costly. Also, a practical method where fragile parts would be damaged by stamping pressure. This method can be used on both flat and round parts.

Roll Marking Sequence



For all Columbia roll marking machines we suggest using quality Columbia Marking Tools dies and inserts:

- ✓ Individual type
- ✓ Segment type with multiple characters - company logos and special symbols
- ✓ Timing marks
- ✓ Roll dies with designs (knurling)
- ✓ Roll marking numbering dies