

Roll Marking: Round Tooling

Roll Carriages:

Are used on roll marking machines to hold a roll die or roll type holder when marking on flat surfaces or contoured surfaces. The basic principle is to let the roll die turn freely while in contact with the work piece, and to turn the roll die, automatically, to its starting position once the die is released from the contact with the work piece.

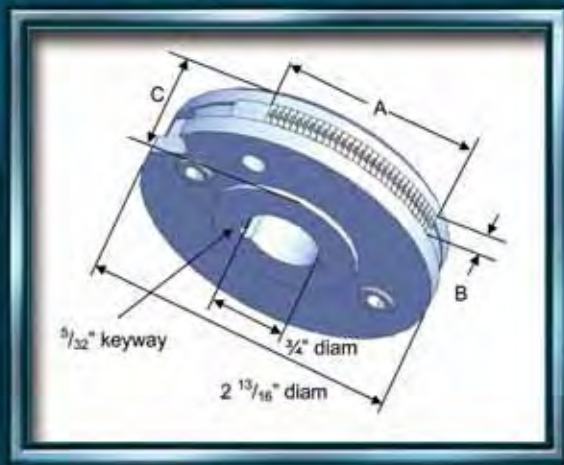
Catalog No.	Shaft Diameter	Roll Type Holder Width
DCA-75	3/4	3/4
DCA-100	3/4	1
DCA-125	3/4	1 1/4
DCC-100	1	1
DCC-125	1	1 1/4



- ✓ Rugged construction for long, trouble-free operation
- ✓ All components interchangeable, including stock bearings
- ✓ Superior dovetail mounting
- ✓ For use with roll type holders shown below
- ✓ For use with custom roll dies, please specify requirements for quotation

Roll Type Holders:

Developed to efficiently mark both flat and contoured surfaces, are designed to hold individual step style wedge type or combinations of wedge type, logo-type and segment dies.



- ✓ Step in the cover plate retains the type in the holder
- ✓ "Take-up" screw holds the type in perfect alignment
- ✓ Quick release of cover plate allows change-over of marking legends

Catalog No.	Character Sizes	Dim			Use in Roll Carriage
		A	B	C	
RMA-2	1/32 1/16 3/32 1/8	7/32	2	3/4	DCA-75
RMA-3	1/32 1/16 3/32 1/8	7/32	3	3/4	DCA-75
RMB-2	5/32 3/16	9/32	2	1	DCA-100
RMB-3	5/32 3/16	9/32	3	1	DCA-100
RMC-2	1/4	11/32	2	1	DCA-100
RMC-3	1/4	11/32	3	1	DCA-100

RMA Series uses CMW Type

