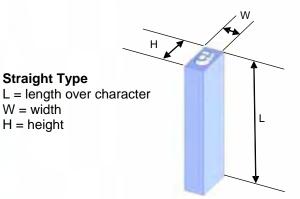


## **Custom Stamps and Dies**



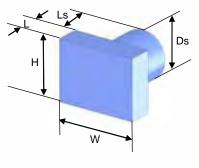
w Inverted Wedge Type L = length over character H = heightL W = width topA = angle bottom A

**Shank Style Rectangular Die** L = length of die overcharacter W = width of die H = height of die D<sub>s</sub> = Diameter of shank L<sub>s</sub> = length of shank  $(L \times W \times H)$ Shank: (D<sub>s x</sub> L<sub>s</sub>)

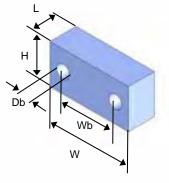
Straight Type

W = width

H = height

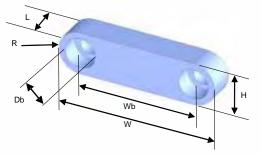


**Flat Style Rectangular Die** L = length over character W = widthH = heightWb = distance between center of mounting holes Db = diameter of bore



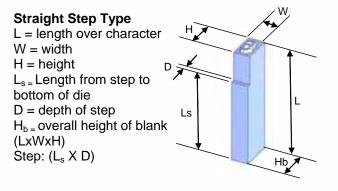
### Retainer

L = length over character W = widthWb = distance between center of mounting holes  $D_{\rm b}$  = diameter of bore R = radius H = height



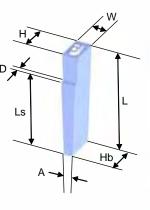


# **Custom Stamps and Dies**



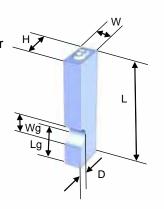
#### Knurl Step Type

L = length over character W = width H = height L<sub>s</sub> = length from step to bottom of die D = depth of step H<sub>b</sub> = overall width of blank (LxWxH) A = angle Step = (L<sub>s</sub> x D angle: A)

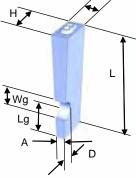


#### Straight Groove Type

L = length over character W = width H = height  $L_{g}$  length from the middle of groove to bottom of die D = depth of groove  $W_{g}$  width of groove (LxWxH) Groove:  $(L_{gx}Wg \times D)$ 



Knurl Groove Type L = length over character W = width H = height L<sub>g =</sub> length from the middle of groove to bottom of die D = depth of groove W<sub>g</sub> = width of groove (LxWxH) Groove: (L<sub>g x</sub> W<sub>g</sub> x D angle: A)



W

Shank Style Round Die L = length of body over character D = diameter of body L<sub>s</sub> = length of shank D<sub>s</sub> = diameter of shank (D x L) Shank:  $(D_{s x} L_s)$ 

