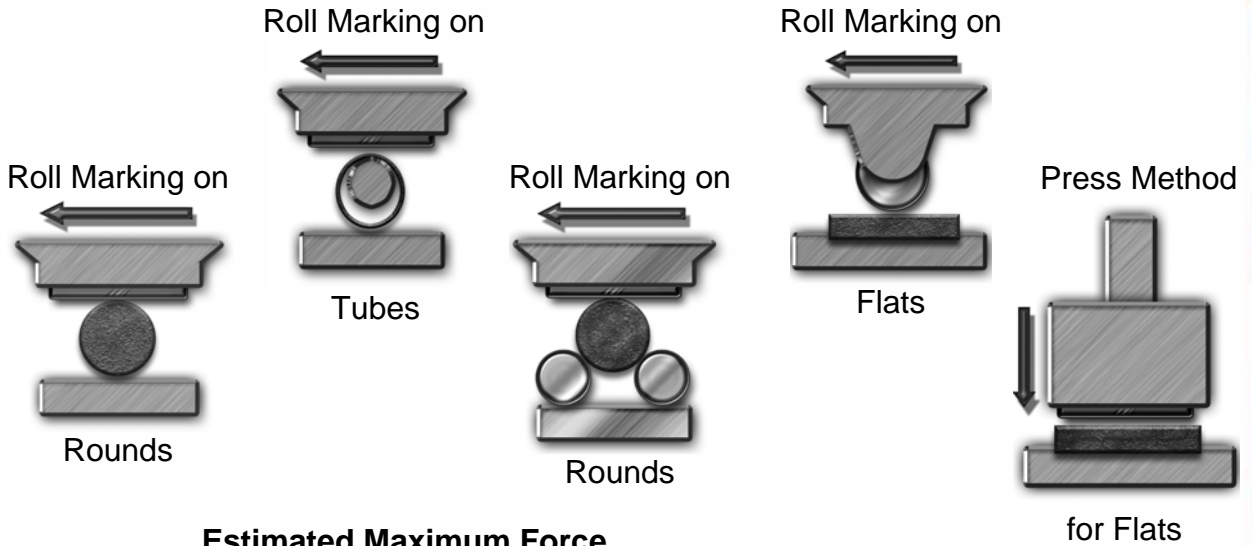


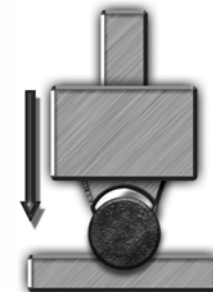
## Marking Methods



**Estimated Maximum Force per Hammer Blow (in lbs)**

Size of Hammer	Average Machinist	Experienced Machinist	The "Big Guy"
3/4 lbs	3,000	4,000	5,000
1 lbs	4,400	6,000	7,400
1 1/2 lbs	6,000	8,000	10,000
2 lbs	9,000	12,000	15,000
2 1/2 lbs	12,800	17,000	21,200
3 lbs	22,400	30,000	37,400

**Press Method**



**for Rounds**

**Marking Pressure Data  
Static Stamping Pressure per character**

